

Date: Tuesday, 19/08/2008 4:06:13 PM
 User: Julie Lecocq

Process Sheet

| | | | |
|------------------------------------|--|---------------------------|-----------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | COVER PLATE |
| Job Number : | 41481 | | |
| Estimate Number : | 13404 | | |
| P.O. Number : | | Part Number : | PB6743001173 |
| This Issue : | 19/08/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | B6743001 PAGE27 |
| First Issue : | // | Project Number : | N/A |
| Previous Run : | 40030 | Drawing Revision : | B1 |
| Written By : | | Material : | |
| Checked & Approved By : | <u>JLD 08.8.00</u> | Due Date : | 18/09/2008 |
| Comment : | Est Rev:A 08-06-20 new issue DD verified by:ec | | |

Qty: 20 Um: Each

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|-------------|--------------------|
| 1.0 | M2024T3S032 | 2024-T3 .032 sheet |
|-----|-------------|--------------------|



Comment: Qty.: 1.1075 sf(s)/Unit Total : 22.1508 sf(s)
 2024-T3 Sheet 0.032"
 batch: 108595 HB 8-9-8

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1 HB 8-9-8
 Prog Rev: B1
 ****grain direction along 7.065" ****
 2-Deburr if necessary HB 8-9-8

20

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

8 08/09/09 x20

| | | |
|-----|----------|----------|
| 5.0 | BRAKE NC | NC BRAKE |
|-----|----------|----------|



Comment: NC BRAKE
 Bend as per Dwg B67-43001

HB 08/09/11

20

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:13 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 41481

Part Number: PB6743001173

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/11 (420)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-1 08/09/12 (20X)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

7:40
320 °F
8:10

M-1 08/09/13 (20X)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

P 8/9/15 (20)

10.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

C 20/09/16 (20)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

P 8/9/29 (20)

12.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/09/31 (420)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

S 8/9/30

8/9/30

SP

| W/O: | | WORK ORDER CHANGES | | | | | | |
|--------|------|---|----|----------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| 8/9/30 | 8.1 | Perment change ADD step to write with perment pen/marker Part and B# prior to sending to TA/mar on Bottom of the part | | 08/09/30 | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:13 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 41481

Part Number: PB6743001173

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/02 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-10-01

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

RELEASED
10-01-70

1.50 2 PL

Ø 0.250 (2 PL 6061)
(LOCATE HOLES AL/INSTANT-HOT
SHOW HERE FWD REF)

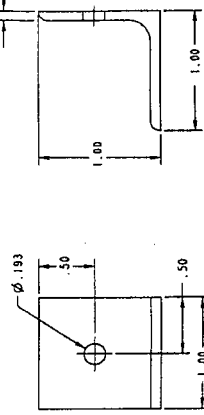
4.25
8.12
2 PL

0.0911

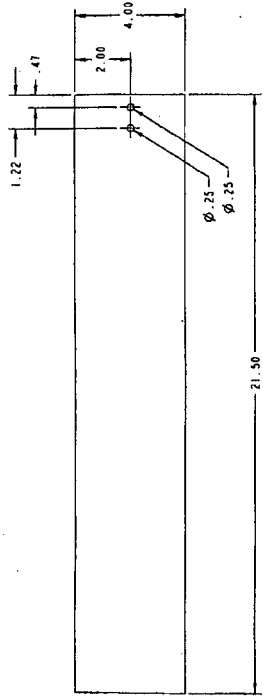
21.50

② -173 COVER PLATE
MATERIAL: .032 THK. 2024-T3, 00-A-250/4
SCALE 0.500

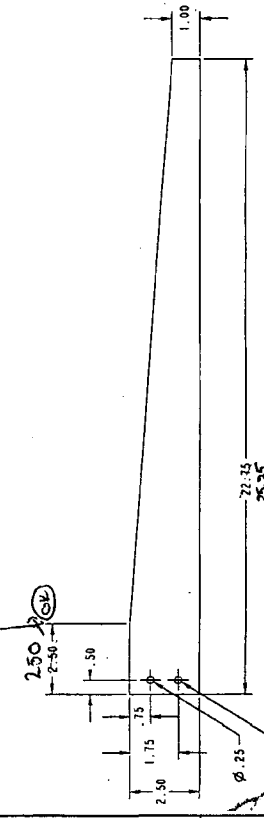
-.090 REF



② -171 MOUNTING PLATE
MATERIAL: AND10133-1002, 6061-T6, 00-A-200/8F
ALT. MATERIAL: .090 THK, 6061-T6, 00-A-250/11
SCALE 2.000



② -169 LONG SUPPORT PLATE
MATERIAL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



④ -167 LONG SIDE PLATE
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

A NO. 41481

| | |
|---|-------------|
| PREMIER AVIATION, INC. | |
| 3000 Aviation Parkway, Grand Prairie, Texas 75050 | |
| DATE: 08/11/16 | REV: 01 |
| FIG. NO. B67-43001 | FIG. NO. 21 |
| FIG. NO. B67-43001 | FIG. NO. 45 |
| ORIGINAL | |

RELEASE NOTE

FULMAR

Fulmar Safety Systems Inc.
10 Aberdeen Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
E-MAIL: U.S.A.F1123HAW
fulmar.com
fulmar@fulmar.com

Release Note No.

R92-30213

Ship Date

26-Sep-08

Dart Aerospace
10 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

| Order No. | Order Date | Customer No. | Sales Rep. | |
|--|------------|------------------|----------------------|-----------------|
| 21962 | 16-Sep-08 | CDART100 | Barney Bangs | |
| Customer PO Number | Ship Via | Packing Slip No. | | |
| PO10007171 | Pick-Up | 30213 | | |
| Item No. | Qty | UOM | Qty Shipped/Returned | Qty Backordered |
| Description | | | | |
| 107 | 20 | EA | 20 | |
| Blade Fold Kit - Pad #8/ Ring No: (Ref B67-43001-33 Rev B1) Rev: A Comments: No: EATCH000000004 Qty: 20 | | | | |
| 106 | 9 | EA | 9 | |
| Blade Fold Kit - Pad #10/ Ring No: (Ref B67-43001-35 Rev B1) Rev: A Comments: No: EATCH000000004 Qty: 9 | | | | |
| 104 | 20 | EA | 20 | |
| Blade Fold Kit - Pad #5/ Ring No: (Ref B67-43001-173 Rev B1) Rev: A Comments: No: EATCH000000006 Qty: 20 | | | | |
| 103 | 20 | EA | 20 | |
| Blade Fold Kit - Pad #4/ Ring No: (Ref B67-43001-181 Rev B1) Rev: A Comments: No: EATCH000000004 Qty: 20 | | | | |
| 102 | 12 | EA | 12 | |
| Blade Fold Kit - Pad #9/ Ring No: (Ref B67-43001-267 Rev B1) Rev: A Comments: | | | | |

S
08/09/30

S
08/09/30

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID: CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-30213

Ship Date

26-Sep-08

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.

21962

Order Date

16-Sep-08

Customer PO Number

PO00007171

Item No.

Description

Customer No.

CDART100

Ship Via

Pick-Up

Sales Rep.

Barney Bangs

Packing Slip No.

30213

Qty

UOM

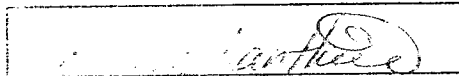
Qty Shipped/Returned

Qty Backordered

Lot No: BATCH0000000003 Qty: 12

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

09/26/2008

Date



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

EDMONTON

HEAD OFFICE

T2122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,

J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13811 Bridgeport Road
Richmond BC V6V 1J6
Canada

11195 / 110